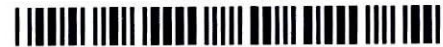




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3560-043
Job Sheet 173043



Part No: D3560-043

Job Qty: 2 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP Rev B ECN 987 07.10.09 EC IPP Rev:C ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/12/18	0.00	0.00	Start Up Large Fab-4		18-02-26
140	Large Fab	2 pcs		3/12/18	0.00	1.68	Large Fab 2		CPC
150	QC	2 pcs		3/12/18	0.00	0.00	QC5		18-02-23
160	QC	2 pcs		3/12/18	0.00	0.00	QC9		18-02-23
170	HandFinish	2 pcs		3/12/18	0.00	0.26	HandFinish1		18-03-01
180	QC	2 pcs		3/12/18	0.00	0.00	QC7-2		
190	Small Fab	2 pcs		3/13/18	0.00	0.07	Small Fab-4		
200	QC	2 pcs		3/13/18	0.00	0.00	QC5		CPC
210	Packaging	2 pcs		3/13/18	0.00	0.00	Packaging3-1		DAS CPC
220	QC21-SA	2 Ea		3/13/18	0.00	0.00	QC21		21 MAR 02 2018

Part Op 140 - 1-Weld assembly as per dwg D3560 10- from half way point weld the rest of the first side (ease off pedal near end)
Descriptions: 11- same for remaining side (ease off pedal near end)
190 - 1-Press bushing in D3560 arm per dwg D3562
210 - *** STOCK IN STEP CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3560-3	Arm	2 Ea (1 ea)	90-Start up Operation	F 156216
D3592-1	Plate	2 Ea (1 ea)	90-Start up Operation	F 164497
D2808	Spacer	2 Ea (1 ea)	190-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3560-3	2	3	0
	D3592-1	2	28	0
190-Small Fab	D2808	2	30	0

Part Specifications

Specifications could not be found.



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Container No: S045580



Part: D3560 - 043

Job No: 173043

Serial No/Batch: S045580

Revision: D3560
Inspector:

Master Unit 001187



Job No 173043

Date: 02/26/18

/ UPDATE

Work Order update only ☐



AGAINST DEPARTMENT/PROCESS

☐	Cross tube	☐	Water Jet	☐	Engineering	☐
☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
☐	Composite	☐	Supplier	☐		☐

ve :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

☐	Power Loss/Surge	☐	Positioned Wrong
☐	Folio/Program	☐	Outside Dimensions
☐	Grain	☐	Over/Under tolerance
☐	Weld	☐	Part Incorrect
☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Out of Sequence	☐	Part Moved
☐	Off-set	☐	Drawing
☐	Mislabeled	☐	Finish
☐	Fit/Function	☐	Misread
☐	Misaligned/off center	☐	Turning Sequence